

# GENERAL PURPOSE COBALT & HSS END MILLS

## 4 FLUTE • DOUBLE END CENTER CUTTING END MILL



HSSCo  
M42



BRIGHT

+0.0000  
-0.0015

Square



HRC  
<48



### SERIES: DD

DIA	SHK	LOC	OAL	LENGTH	MAT	TOOL	BRIGHT EDP
7/64	3/8	3/8	3-1/16	std	M42	DD-1203-1/2	11818
1/8	3/8	3/16	2-3/4	stub	M42	DDS-1204	12010
1/8	3/8	3/8	3-1/16	std	M42	DD-1204	11820
1/8	3/8	1/2	3-1/4	med	M42	DD-1204-M	11912
1/8	3/8	5/8	3-9/16	long	M42	DD-1204-L	11914
9/64	3/8	7/16	3-1/8	std	M42	DD-1204-1/2	11822
5/32	3/8	15/64	2-3/4	stub	M42	DDS-1205	12012
5/32	3/8	7/16	3-1/8	std	M42	DD-1205	11824
11/64	3/8	1/2	3-1/8	std	M42	DD-1205-1/2	11826
3/16	3/8	9/32	2-3/4	stub	M42	DDS-1206	12014
3/16	3/8	1/2	3-1/4	std	M42	DD-1206	11828
3/16	3/8	7/8	4-1/8	long	M42	DD-1206-L	11916
13/64	3/8	9/16	3-1/4	std	M42	DD-1206-1/2	11830
7/32	3/8	21/64	2-3/4	stub	M42	DDS-1207	12016
7/32	3/8	9/16	3-1/4	std	M42	DD-1207	11832
15/64	3/8	5/8	3-3/8	std	M42	DD-1207-1/2	11834
1/4	3/8	3/8	2-3/4	stub	M42	DDS-1208	12018
1/4	3/8	5/8	3-3/8	std	M42	DD-1208	11836
17/64	3/8	11/16	3-3/8	std	M42	DD-1208-1/2	11838
9/32	3/8	11/16	3-3/8	std	M42	DD-1209	11840
19/64	3/8	3/4	3-1/2	std	M42	DD-1209-1/2	11842
5/16	3/8	3/4	3-1/2	std	M42	DD-1210	11844
21/64	3/8	3/4	3-1/2	std	M42	DD-1210-1/2	11846
11/32	3/8	3/4	3-1/2	std	M42	DD-1211	11848
23/64	3/8	3/4	3-1/2	std	M42	DD-1211-1/2	11850
3/8	3/8	3/4	3-1/2	std	M42	DD-1212	11852
25/64	1/2	1	4-1/8	std	M42	DD-1612-1/2	11854
13/32	1/2	1	4-1/8	std	M42	DD-1613	11856
27/64	1/2	1	4-1/8	std	M42	DD-1613-1/2	11858
7/16	1/2	1	4-1/8	std	M42	DD-1614	11860
29/64	1/2	1	4-1/8	std	M42	DD-1614-1/2	11862
15/32	1/2	1	4-1/8	std	M42	DD-1615	11864
31/64	1/2	1	4-1/8	std	M42	DD-1615-1/2	11866
1/2	1/2	1	4-1/8	std	M42	DD-1616	11868
17/32	5/8	1-3/8	5	std	M42	DD-2017	11870
9/16	5/8	1-3/8	5	std	M42	DD-2018	11872
19/32	5/8	1-3/8	5	std	M42	DD-2019	11874
5/8	5/8	1-3/8	5	std	M42	DD-2020	11876
3/4	3/4	1-5/8	5-5/8	std	M42	DD-2424	11944
7/8	7/8	1-7/8	6-1/8	std	M42	DD-2828	11946
1	1	1-7/8	6-3/8	std	M42	DD-3232	11948

If shank and mill diameters are the same, tolerance is +.0000/-0.0025